

# DILUENT N° 1



## Thinner for soldering fluxes

### FEATURES

**DILUENT N° 1** is an alcoholic blend intended to adjust the density of soldering fluxes which have become concentrated due to evaporation during use.

### SPECIFICATIONS

Density at 20°C (g/cm <sup>3</sup> )	0.784 – 0.787
Colouring	Colourless
Water solubility	Soluble
Alcohol solubility	Very soluble
Flash point (°C)	13

### PACKAGING

5 and 20 liters plastic drums.

### STORAGE & SHELF LIFE

To be stored in cool, ventilated area with the packaging firmly closed.  
Can be stored for over a year.

### PROCESS PARAMETERS

When using soldering fluxes, the density should be regularly measured and kept at  $\pm 0.005$  of its nominal value.

## HSE

**DILUENT n°1** must be kept away from flames and sparks.  
Please refer to Material Safety Data Sheet.  
No issues when used as recommended.

*This data is based on information that the manufacturer believe to be reliable and offered in good faith. In no event will INVENTEC be responsible for special, incidental and consequential damages. The user is responsible to the Administrative Authorities (regulations for the protection of the Environment) for the conformity of his installation.*

BRY-FP-276-v2-30/07/2014